



# Water (and context)

Paul Shick

BJCP Study Group

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## Context for why we care about water

- Malting
- Mashing
- Boiling
- Fermenting
- Yes, pretty much everything



## Quick outline of the brewing process

- Malting barley:
  - Harvested, dormant for months
  - Steeped in water for ~ 24-48 hrs
  - Germination begins, “modifies” entire grain
  - Breaks up starch “matrix,” activates proteolytic and amylase enzymes
  - Dried (to ~ 10% moisture) then kilned to desired color and flavor



# Quick outline of the brewing process

- The mash:
  - Malt soaked in water ~ 65C
  - Amylase breaks off simpler sugars from starches
  - $\beta$ -amylase breaks off monosaccharide units (mostly glucose), denatures rapidly @ 70C
  - $\alpha$ -amylase breaks of longer chains (maltose, maltotriose), denatures rapidly @ 75C

Sugar solution (wort) is boiled, hops added for bitterness and flavor



## Quick outline of the brewing process

- Boil 60+ minutes to sterilize, extract  $\alpha$ -acids from hops (bitterness), drive off DMS
- Rapidly chill to pitching temperature
- Aerate well
- Pitch appropriate yeast
  - Or stir with magic wooden spoon ....



## Some advances (?) in brewing practices

- c 500-present: monastery breweries
- c 1400: Guild of Brewers founded in Koln
- c 1500: German monks begin “lagering” - storing beer in cold caves
- c 1700-1850: technology for drying/kilning of malt advances from the smoky dark
- C 1845: Gabriel Sedlmayer isolates first pure lager yeast strain

# Danger of so much effort spent propagating yeast ...



A tall, elegant glass filled with a golden beer, showing a clear head of foam at the top. The glass is positioned on the left side of the slide, partially overlapping the text area.

# Development of beer styles

- Amylase enzymes have both temperature and pH sensitivity
  - Early temperature control was shockingly good, but largely learned by trial and error
  - pH issues less well understood, but nature makes life fairly easy:
    - Enzymatic degradation of phytin in mash forms phytic acid
    - Phytic acid reacts with  $\text{Ca}^2$  to form calcium phosphate, release hydrogen ions
    - So pH lowers to ideal 5.2 or so range, unless ...
      - lots of alkalinity/hardness

# Development of beer styles

- Premier example of water chemistry dictating beer style is ...

## Czech Pilsner

### Pilsen water profile:

bicarbonate	15 ppm
sulfate	5 ppm
calcium	7 ppm

Very soft, almost no buffering, so can make very light beers with no issues! Low sulfate so high bitterness is still very soft, smooth.



# Development of beer styles

- Munich water profile:

bicarbonate	150 ppm
sulfate	10 ppm
calcium	75 ppm



So favors darker grains (with natural acidity keeping the mash pH in check)

Took almost until 20<sup>th</sup> century for reasonable Munich light lagers to compete with Czech Pils. Usually low bitterness levels to avoid harshness.

# Development of beer styles

- Dublin water profile:
  - bicarbonate 125 ppm
  - sulfate 55 ppm
  - calcium 120 ppm

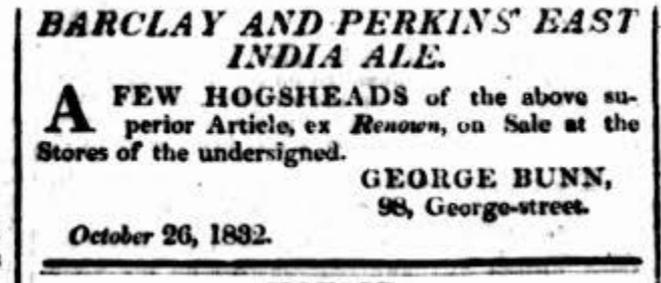
Can make darker beers easily, will have a bitter edge due to high sulfate – big roasty stouts are ideal.





# Development of beer styles

- Burton water profile:
  - bicarbonate 260 ppm
  - sulfate 450 ppm (!)
  - calcium 275 ppm



Can make pale beers with no pH issues, very prominent bitterness – IPA is a natural

**BAD example: Dortmund!!!!**



## **BJCP Written Exam question T8:**

Discuss the importance of water characteristics in the brewing process and how water has played a role in the development of at least four distinct world beer styles. Address the following topics:

50 %: Describe the importance of water characteristics in the brewing process

50 %: Describe the role in the development of beer styles.



## Details on water relevant for exam

### 1. Why do we care?

- Beer is 85 – 90% water
- Water has dissolved minerals and ions
  - Affect flavor
  - Affect pH
  - Essential for yeast health
- Water qualities vary by region & source
- Classic beer styles were influenced by the local water !!!!!



# Details on water relevant for exam

## 2. Basics

- Should taste and smell “good.”
- Low in iron/other metals (for flavor and yeast health).
- If municipal water, remove chlorine to avoid development of chlorophenols in fermentation:
  - Preboil for free chlorine (Cleveland).
  - Charcoal filter or Campden (Potassium Metabilsulfite) if chloramines (good for low oxygen brewing, too.)



# Details on water relevant for exam

## 3. Hardness

- Hardness refers to total amount of dissolved mineral salts.
- Roughly grouped as “soft” (0-60 mg/l), 60-120 “moderately hard,” 120+ “hard”
- Water hardness due to carbonate/bicarbonate is usually broken down as
  - Temporary Hardness which can be removed by boiling/precipitation (w/ slaked lime?)
  - Permanent Hardness (stuck with it).



# Details on water relevant for exam

## 4. Alkalinity

- Alkalinity is a measurement of buffering ability – i.e. ability to neutralize acids = resistance to changes in pH.
- Water Alkalinity usually expressed as PPM of Bicarbonate ( $\text{HCO}_3$ ) or Calcium Carbonate ( $\text{CaCO}_3$ ).
- Residual Alkalinity (RA) measures how much resistance you'll have to natural mash acidification (keeps pH from dropping to 5.2 or so range).
- Higher RA is typically better for darker beers, lower RA for lighter beers.
- Residual Alkalinity can be “neutralized”, if needed, by adding acid to mash water (phosphoric, lactic).



# Details on water relevant for exam

## 5. Important ions:

- Salts are just soluble ions (positively charged cations w/ negatively charged anions).
- Cations:
  - Calcium  $\text{Ca}^{++}$  (biggest part of hardness & alkalinity, needed for yeast health (20 mg/l?))
  - Magnesium  $\text{Mg}^{++}$  (second biggest part of hardness, necessary for yeast health, can add “roundness” @ 10-25 mg)
  - Sodium  $\text{Na}^{+}$  (adds to malt perception at low levels, salty flavor at > 50 or so mg/l).



# Details on water relevant for exam

## 5. Important ions:

- Salts are just soluble ions (positively charged cations w/ negatively charged anions).
- Anions:
  - Carbonate/Bicarbonate  $\text{HCO}_3^-/\text{HCO}_3^-$  - (Expressed as alkalinity/temp hardness; can add to harshness; typically counteracted by dark malts or acid.)
  - Chloride  $\text{Cl}^-$  (Can add to fullness, perception of sweetness.)
  - Sulfate  $\text{SO}_4^-$  - (Adds fullness, perception of bitterness.)



# Return of development of beer styles

- Cleveland water report:
  - pH 7.0-7.6
  - Alkalinity: 72-85
  - Phosphate as P: 0.8-1.3
  - Hardness: 114-118
  - Chloride: 18 (rises in winter from road salt)
  - Total dissolved solids: 175
  - Calcium: 30.5
  - Magnesium: 8.8

– Moderately hard ....



# What works best in Cleveland?

- 2013 local GABF winners:
  - Kellerbier: Bronze, Progress Pilsner, Market Garden Brewery, Cleveland, OH
  - Barrel-aged Strong Stout: Bronze, Barrel Aged BORIS The CrusherHoppin' Frog Brewing Co.
  - Fresh Hop Ale: Silver, Trail Head, Fat Heads Brewery, Middleburg Hts OH
  - Schwarzbier: Silver, Black Knight, Fat Heads Brewery & Saloon, North Olmsted, OH
  - Imperial India Pale Ale: Gold, Hop JuJu, Fat Heads Brewery, Middleburg Heights, OH

## Interested in more?

- Beer Judge Certification Program (bjcp.org)
- SNOBs (Society of Northeast Ohio Brewers) [www.beersnobs.org](http://www.beersnobs.org) (NOT snobs.org!)

